

Work Order ID 56239

Wednesday, February 17, 2010 10:06:54 AM



Page 1

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 2/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 3/3/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: mf

Date: 10-2-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-769

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

EP 10/03/01 ①

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-2

EP 10/03/01 ①

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

506262

EP
RL



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

1/11/2588

0.00

START: 2:45pm

0.00

Temp: 320°F

FIN 3:15pm

Memo

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg
D412-769-041 2- install bolts in 3 place (in seat belt eye bolt holes) to ensure
leg does not move when Powdercoat 3- Powder coat remainig of assembly grey
as per dwg D412-769-21 START

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

0.00

Memo

150



Packaging

Packaging

Pick Kit

0.00

0.00

Memo

10/03/03

W/O:		WORK ORDER CHANGES					
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Cust Item ID:

Required Date: 3/3/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



Small Fab

Small Fab

Small Fab

Memo

1- install remaining parts as per dwg D412-769-2

0.00

0.00

170



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

180



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Memo

0.00

0.00

ep = 7 m-l 10/03/03

Scolosus

+1
RH

6/4/3/3 C

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 2/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 3/3/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/05

MF
10-3-4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Aft Facing Seat Assembly, RH


Comments: IPP rev A 08.05-12 new issue DD verified by:ec
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Date: 2/18/2010


Required Date: 3/3/2010

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN3-5A		Purchased	No			110	Each	1,451.000	6.0000			
												
Bolt												

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	1451	
	100188	188
	105057	1263

AN4-15A	Purchased	No			110	Each	231.0000	2.0000				
												
Bolt												

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	231	
	113121	6
	113538	25
	113840	200

AN45-13A	Purchased	No			110	Each	6.0000	1.0000				
												
EYE BOLT												

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	6	
	109712	4
	111975	1
	113509	1

Handwritten signature and date: 2/18/01

Handwritten signature and date: 2/18/01

Handwritten signature and date: 2/18/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN5-10A		Purchased	No			110	Each	102.0000	6.0000			
Bolt												

GS 10/03/01

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	102
107013	8
110363	2
112314	1
113149	1
113524	90

AN5-13A Purchased No



Bolt

110 Each 64.0000 2.0000



GS 10/03/01

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	64
104936	3
108167	8
110363	14
112492	10
113237	29

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN525-10R24		Purchased	No			110	Each	114.0000	9.0000			



Screw



4510/03/01

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

114

109238

108

113538

6

AN960JD10	Purchased	No				110	Each	0.0000	21.0000			
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Washer *051017 NAS1149003633 M112288 (1X)*



4510/03/01

AN960JD416	Purchased	No				110	Each	0.0000	4.0000			
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Washer *051017 NAS1149004633 M113706 (44)*



4510/03/01

AN960JD516	Purchased	No				110	Each	0.0000	20.0000			
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Washer *051017 NAS1149005633 M113524 (20X)*



4510/03/01

D3766-2	Manufactured	No				110	Each	3.0000	1.0000			
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4510/03/01

Front Rail, RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

42876

1

54382

2

1

Wednesday, February 17, 2010 10:06:54 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:ec
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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3766-3		Manufactured	No			110	Each	2.0000	1.0000			
Rear Rail												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

54303

2

D3767-1 Manufactured No

110

Each

13.0000

1.0000



Upper Rail

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST254

13

54310

13

D3782-041 Manufactured No

110

Each

4.0000

1.0000



Front Inboard Leg Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST249

4

54324

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08-05-12 new issue DD verified by:ec
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 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3782-044		Manufactured	No			110	Each	3.0000	1.0000			
Front Outboard Leg Assembly, RH												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST249

3

54327

3

D3782-045

Manufactured No

110

Each

4.0000

2.0000



Back Leg Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

54328

4

D3783-041

Manufactured No

110

Each

0.0000

1.0000



Lateral Brace Assembly

D3783-043

Manufactured No

110

Each

4.0000

2.0000



Longitudinal Brace Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

54330

4

9510/03/01

1
9510/03/01

2
9510/03/01

B56318 (1X)

9510/03/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3783-045		Manufactured	No			110	Each	4.0000	1.0000			
Angle Brace Assembly												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

54331

4

D3784-041

Manufactured No

110

Each

4.0000

1.0000



Seat Support Assembly, Center

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

54332

4

D3784-043

Manufactured No

110

Each

5.0000

1.0000



Seat Support Assembly, LH

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST247

5

54333

5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3784-044		Manufactured	No			110	Each	2.0000	1.0000			
Seat Support Assembly, RH												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

GA 2
 54334 2

MS21042L3

Purchased No

110 Each 2,665.000 9.0000



Nut

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 2659
 110844 35
 111274 27
 111668 52
 112314 289
 112385 498
 113523 58
 113537 700
 113644 1000

Main Warehouse

ST139 6
 111668 6

EP 10/03/01

EP 10/05/01

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Dart Aerospace Ltd

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Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L4		Purchased	No			110	Each	2,294.000	2.0000			
Nut												

9/5/10/03/01

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2294	
102552	6	
104248	6	
110507	184	
111827	1104	
113422	994	
15924	0	

AN525-10R22

Purchased

No

160

Each

219.0000

13.0000



Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	219	
113524	19	
113595	200	

9/5/10/03/05

13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN960JD10L		Purchased	No			160	Each	3,457.000	13.0000			



Washer OSI 017

NAS1149D0332J
 1112794 (13X)

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	3457	
	101291	16	
	105793	49	
	110985	3392	

9/5/10/03/03

D3774-1	Manufactured	No				160	Each	1.0000	1.0000			
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Seat Bottom, LH/RH

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	1	
	55432	1	

36315

IX M-L
 10/03/03

D3774-3	Manufactured	No				160	Each	13.0000	1.0000			
---------	--------------	----	--	--	--	-----	------	---------	--------	--	--	--



Seat Back, LH/RH

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST257	13	
	55383	13	

55383

IX M-L
 10/03/03

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Wednesday, February 17, 2010 10:06:54 AM

Work Order ID: 56239



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:ec
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3775-1		Manufactured	No			160	Each	18.0000	2.0000			
											EF 10/03/03	
Guard												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1

46048

1

Main Warehouse

ST249

17

54313

17

2

D3792-1 Manufactured No

160

Each

77.0000

3.0000



Seat Belt Eye Bolt

EF 10/03/03

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

77

40880

1

42020

50

55921

26

3

Main Warehouse

ST249A

26

Wednesday, February 17, 2010 10:06:54 AM

Shop Packet Print

Page 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, February 17, 2010 10:06:54 AM

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 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L3		Purchased	No			160	Each	2,665.000	19.0000			
Nut												

Handwritten signature and date: 2/10/03/05

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2659	
110844	35	
111274	27	
111668	52	
112314	289	
112385	498	
113523	58	
113537	700	
113644	1000	
Main Warehouse		
ST139	6	
111668	6	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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NOTE: Date & initial all entries

Picklist Print

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Start Date: 2/18/2010

Required Date: 3/3/2010

Comments: IPP rev A 08.05-12 new issue DD verified by:ec
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 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L5		Purchased	No			160	Each	447.0000	12.0000			
Nut												



950/03/01

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

446

110382

10

111636

1

112314

16

113523

219

113537

200

Main Warehouse

ST139

1

112314

1

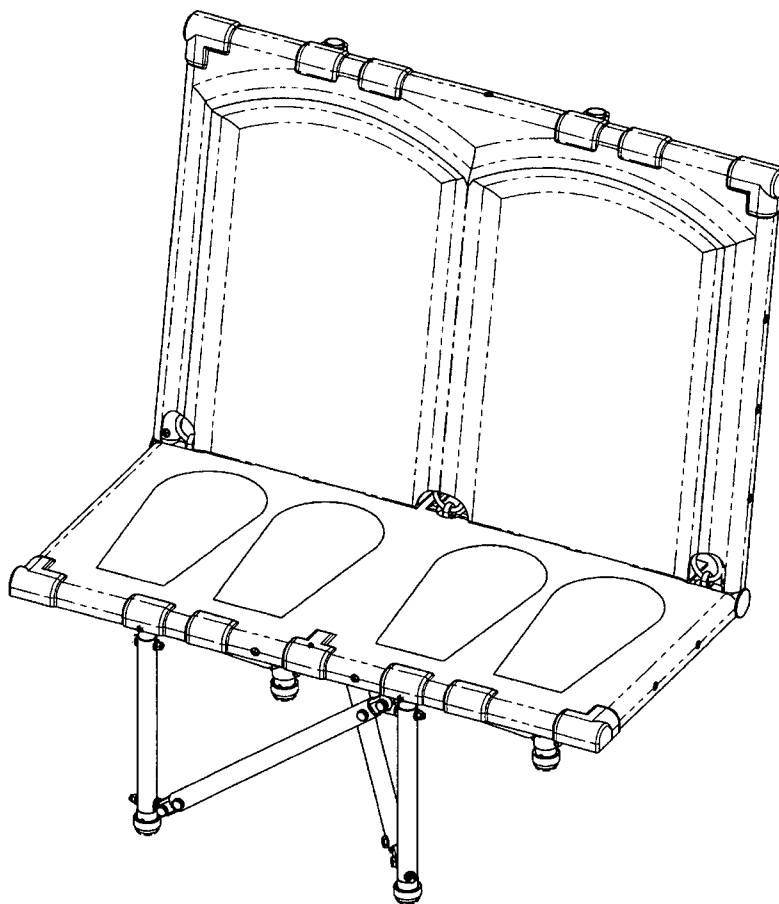
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



#56239

RELEASE
28.07.107/P

D412-769-044 AFT FACING SEAT, RH

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-2	SHEET 1 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

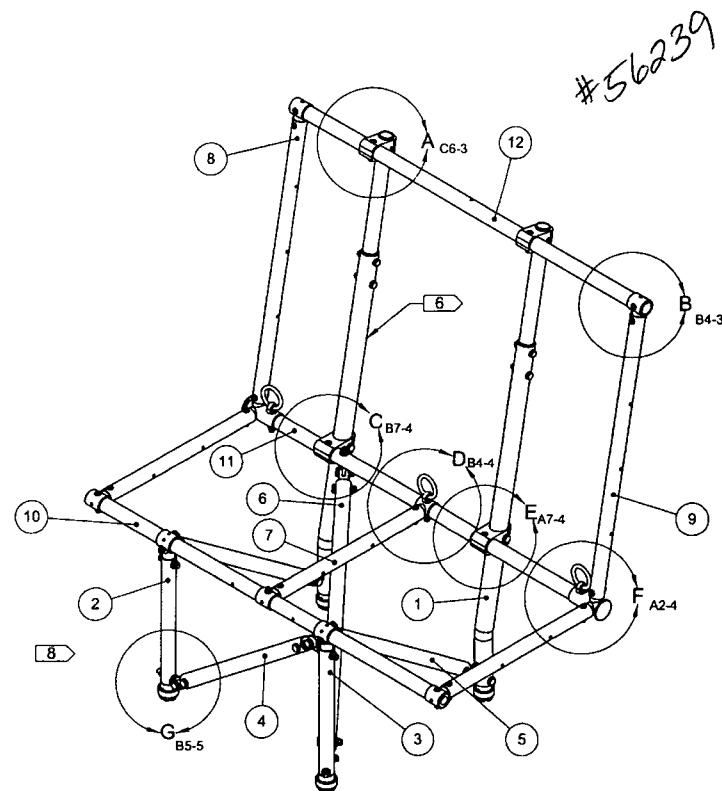
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-044 AFT FACING SEAT, RH

RELEASED
08-07-10

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	HS	DRAWING NO. D412-769-2
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 7
APPROVED	<i>[Signature]</i>	TITLE AFT FACING SEAT ASSY, RH
DE APPR.	<i>[Signature]</i>	SCALE NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3767-1
UPPER RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3767-1
UPPER RAIL
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

#56239

RELEASED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D412-769-2	SHEET 3 OF 7
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	AFT FACING SEAT ASSY, RH	NTS
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NOTE: Date & initial all entries

D3782-045
BACK LEG ASSY
REF

AN45-13A EYE BOLT (1)
NAS1149D0568J WASHER (1)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3766-3
REAR RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL E C2-2
REAR RAIL TO BACK LEG ATTACHMENT

D3784-041
SEAT SUPPORT ASSY, CENTER
REF

DETAIL D C1-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF



D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3775-1
GUARD
REF

D3766-3
REAR RAIL
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 4 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
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#50239

RELEASED
08.07.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

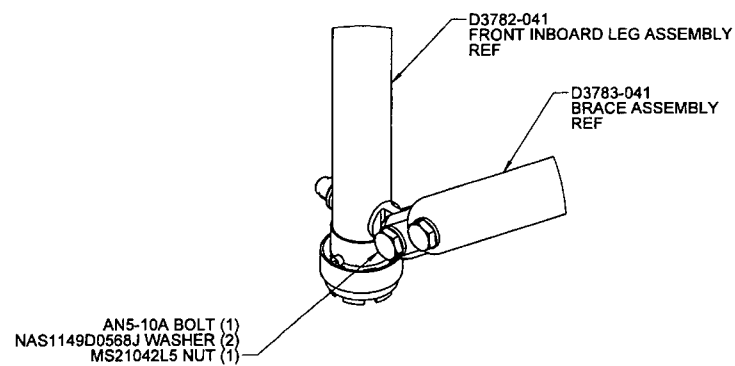
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

#56239



DETAIL G_{B3-2}
BRACE ATTACHMENT
6 PL

RELEASED
08-07-10 TWP

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D412-769-2	SHEET 5 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AFT FACING SEAT ASSY, RH	NTS
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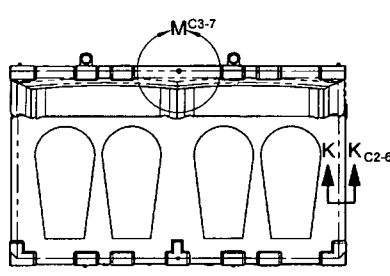
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

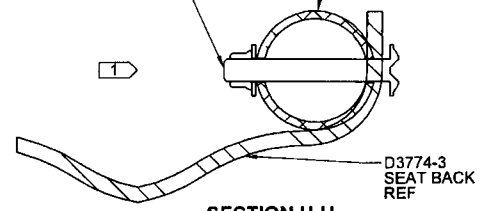
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

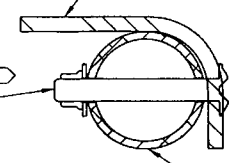
D3784-044
SEAT SUPPORT, RH
REF



SECTION H-H
B7-6

AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

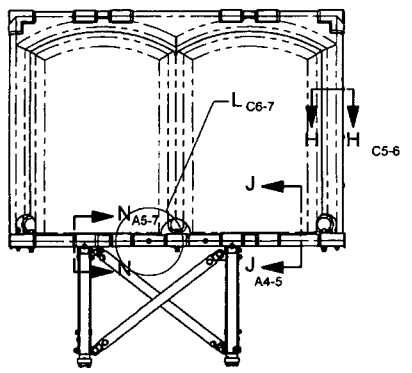
D3774-1
SEAT BOTTOM
REF



SECTION K-K
D7-6

D3784-044
SEAT SUPPORT, RH
REF

#56239



D3766-2
FRONT RAIL
REF

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF



SECTION J-J B7-6

D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

RELEASED
68-27-107

- NOTES:**
1) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
2) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
3) TRANSFER DRILL HOLES $\phi 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
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8 7 6 5 4 3 2 1

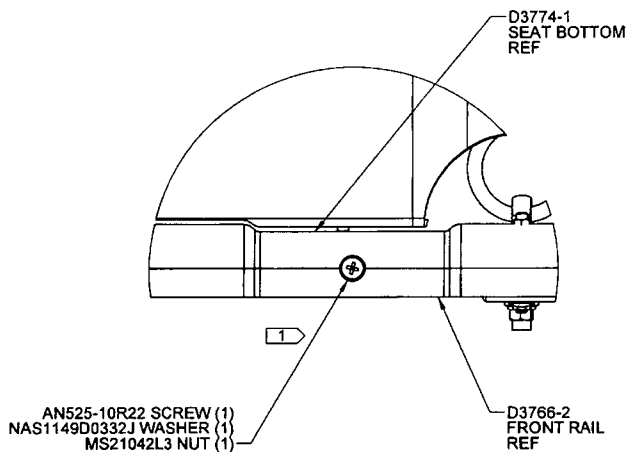
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

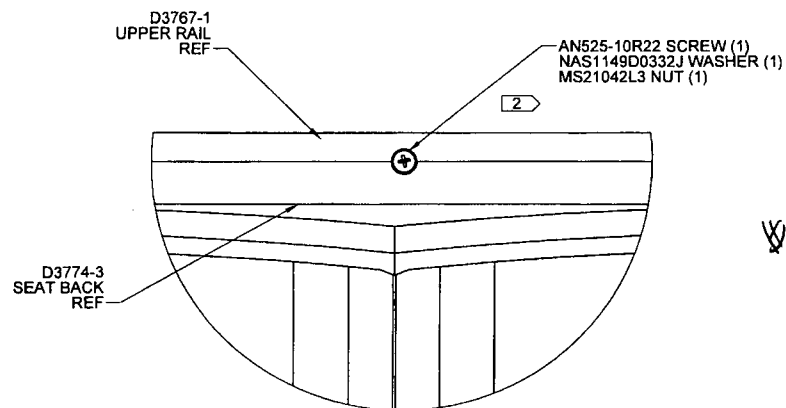
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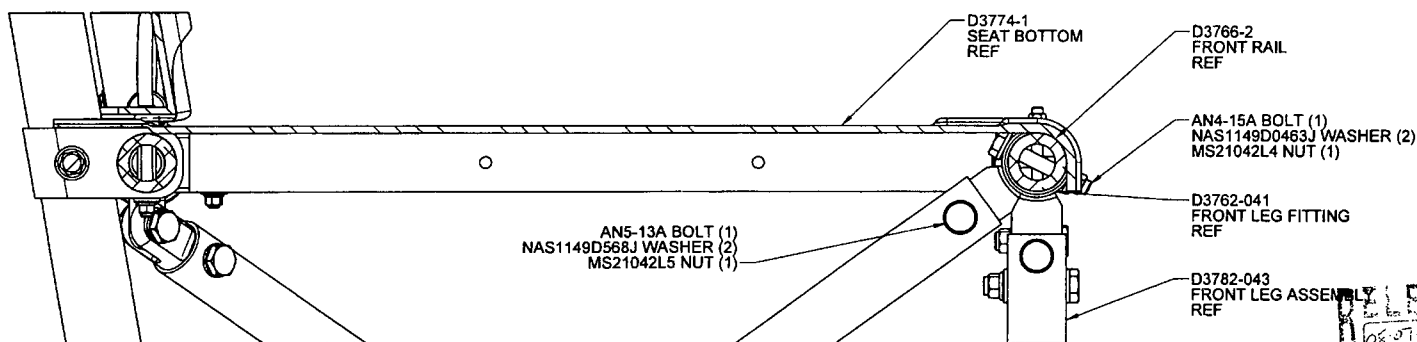
NOTE: Date & initial all entries



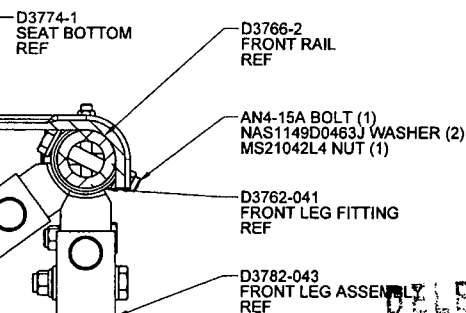
DETAIL L B7-6
SEAT BOTTOM ATTACH - FRONT DETAIL



DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT



DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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- NOTES:**
- 1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
 - 2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

56239

RELEASED
16-07-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries